TEXTILE INDUSTRY

RINCO ULTRASONICS – Ultrasonic welding technology







The professionals in ultrasonics

RINCO ULTRASONICS has been specialising in developing and manufacturing high-quality ultrasonic cutting and welding machines for more than 30 years. The Swiss company has been part of the international CREST GROUP since 1997 and has a global workforce of some 80 employees. Ultrasonic welding technology is suitable for fabric and nonwovens with a minimum 50% synthetic fibre content and has the advantage over mechanical cutting that the cutting edge is sealed by the ultrasonic vibration, thus avoiding fraying and guaranteeing a highquality centre selvedge. Additional sewing of hems becomes unnecessary.



1 Ultrasonic cutting of precision fabric for screen-printing.

2 Textiles ultrasonic welding of pocket springs.





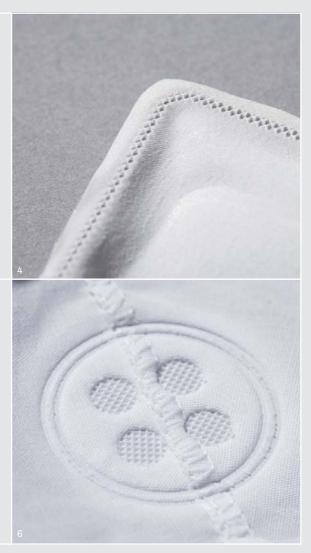
Left-hand picture: Ultrasonic welding of fabric off the roll.

Right-hand picture Continuous ultrasonic cutting with the LC35-3.



Large variety of applications





Whether it is the continuous cutting of awning cloth, the punching of medical filter material or the bonding of Velcro, our long experience is used in application technology advice and solution development in many sectors.

- 3 Weld seam on a medical mask
- 4 Ultrasonic welding on a stamp pad
- 5 Welded joint of a nonwoven cloth bag
- 6 Welded joint of fabric for cleanroom clothing



Picture above: Hand cutting unit HC35-4 Picture below: Cutting station CS35

Cutting and sealing

Manual cutting made easy! Textiles, fabric and film can be cut readily and quickly using the ultrasonic hand-held cutting unit HC35-4. The hand-held device is driven by either an SL or an RL generator. The continuously adjustable preload force ensures optimal cutting results with minimum possible tool wear. Whether contour cutting or straight cutting with the cutting bar, the HC35-4 allows for all forms of continuous cutting.

Simple contour cutting

The cutting station with integrated special actuator SV35-40 is best suited to the cutting of contours. The cutting station is the ultimate solution in particular for back injection moulded plastic parts, from which waste fabric has to be removed. It is therefore very popular in the automotive industry, where interior linings such as ABC pillars are cut cleanly and quickly. The ultrasonic operation is activated by foot switch pedal which makes it supremely user-friendly. The cutting station is available as both a desktop and a floor-standing model and can be easily integrated into automation lines.





Pre-sealing and cutting

Whether direct from the web machine or off the roll, the LC35-3 makes it easier than ever to cut selvedges. The fabric is first presealed and then immediately cut, giving a perfectly sealed cutting edge. With the LC35-3 it is thus possible to continuously cut lengths of material to the desired size.



Ultrasonic welding generator UGI

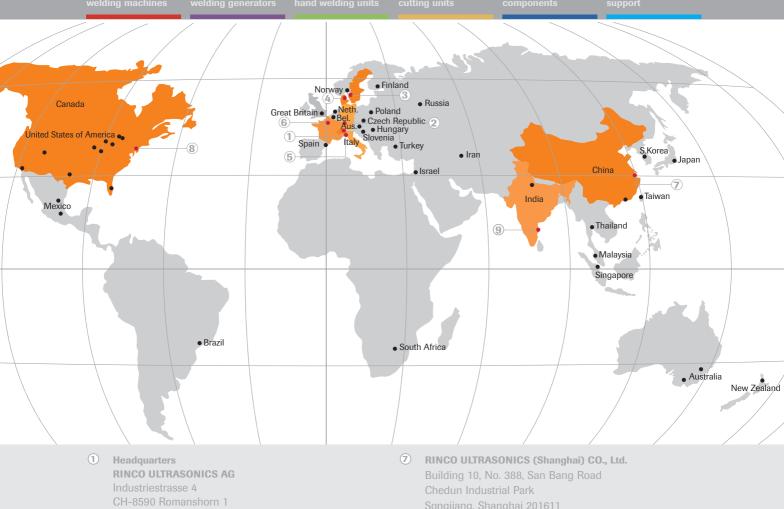
High-performance and good value

The ultrasonic welding generator UGI does not let you down even in continuous welding or cutting applications! Up to 5 generator modules fit into a UGI multi rack. This means that 5 oscillator systems can be operated at the same time on just one multi rack. The UGI is available in 5 different frequencies and various power classes. The efficient system owes its popularity however not just to its modularity and absolute reliability, but also because it is extremely good value and therefore the optimal solution for textile ultrasonic applications.

Manual textile welding

With the new hand-held ultrasonic welding unit HT35-2, you have textile welding applications firmly under control! The ergonomic device with automatic ultrasonic activation allows convenient spot welding of synthetic textiles, nonwovens, plastic film, coated cardboard and various other materials. The HT35-2 can be equipped with flat or knurled tools as required.





Subsidiaries

2 RINCO ULTRASONICS GmbH Hardstrasse 13 D-75334 Straubenhardt Tel: +49 7082 79 185 0

Tel: +41 71 466 41 00

- **3** AB RINCO ULTRASONICS SVERIGE Junogatan 9 SE-45117 Uddevalla Tel: +46 522 64 28 50
- **4** RINCO ULTRASONICS DANMARK A/S A. Knudsens Vej 9A DK-8400 Ebeltoft Denmark Tel: +45 86 34 31 99
- 5 RINCO ULTRASONICS ITALIA S.r.I. Italy
- **6 RINCO ULTRASONICS SA** Avenue du Gros Chêne Bât. C F-95610 Eragny/Oise France
- **RINCO** representatives worldwide
 - **RINCO** subsidiaries

- Songjiang, Shanghai 201611
- 8 RINCO ULTRASONICS Inc. USA
- 9 RINCO ULTRASONICS (INDIA) PRIVATE LIMITED Plot no. 286-B, Sidco Industrial Estate Thirumudivakkam Chennai, 600 044 Tel: +91 44 4285 2028

For full contact information please have a look at our website:



RINCO ULTRASONICS AG CH-8590 Romanshorn 1 Tel. +41 71 466 41 00 Fax +41 71 466 41 01 www.rincoultrasonics.com